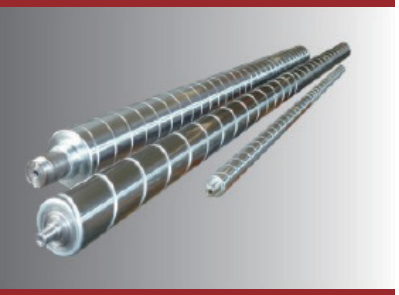
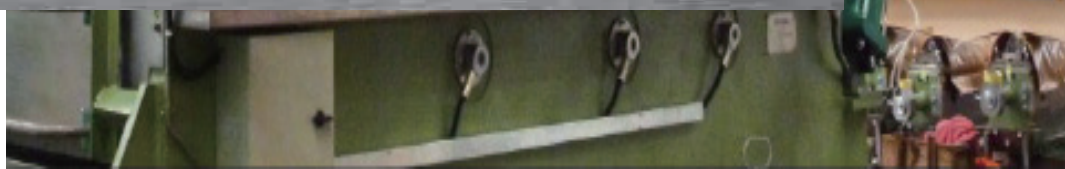


HOTION

LEVELLER ROLLS & ROLL CASSETTE



LEVELLER ROLLS & ROLL CASSETTE

Leveller mills are the most important equipments for straightening steel sheets and strips. With the quality requirements of cold rolling sheets become more and more serious, it has required leveller mills and leveller rollers with better working performance. Hotion produces many kinds of leveller rollers and roll cassettes to assemble different kinds of leveller mills for the worldwide customers.

Hotion produces leveller rollers with serious quality requirements. Forging ratio should greater than 4, roll center line must be the same after forging. Surface quality of rollers could not have any macroscopic defects. Leveller rollers must have 100% ultrasonic flaw detection. Other parts of roll cassettes which should be stress relieving before assembly.

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Roll Cassette of Tension Levelling Line

Roll Cassette of Aluminum Levelling Line

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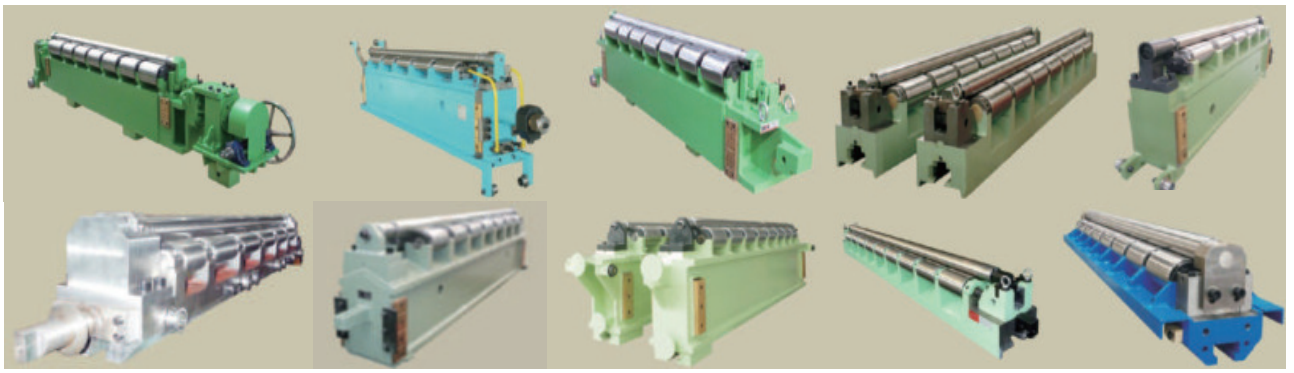
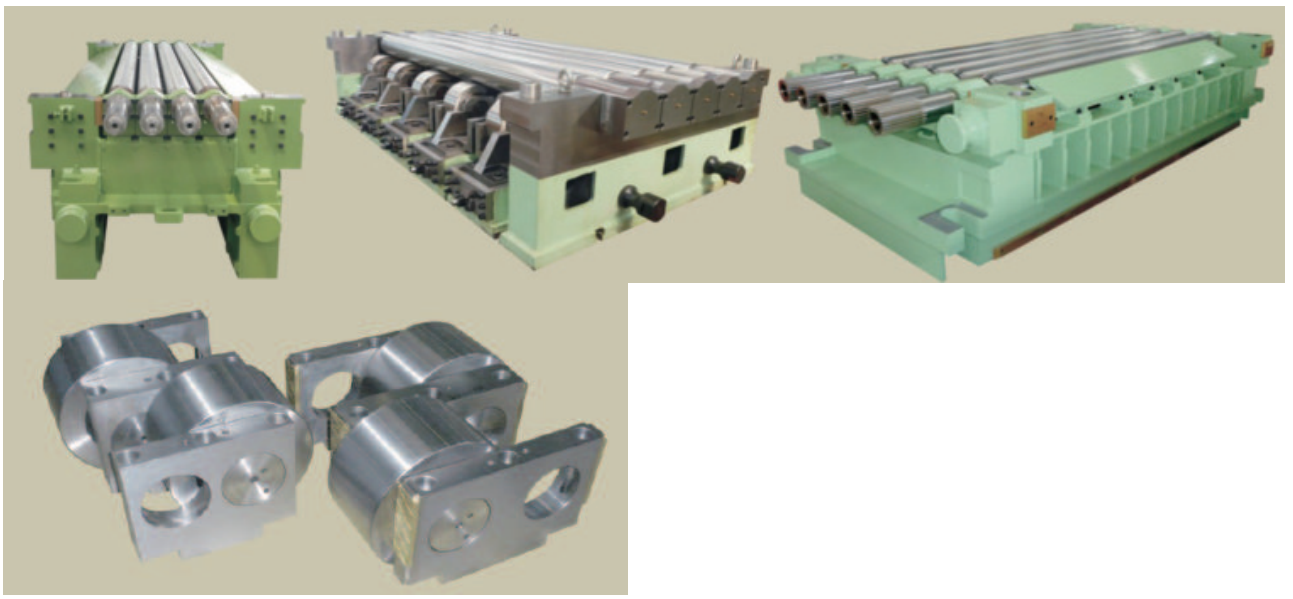
Roll Cassette of Descaling Mill



Roll Cassette of Plate Rolling Mill



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Leveller Rollers

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